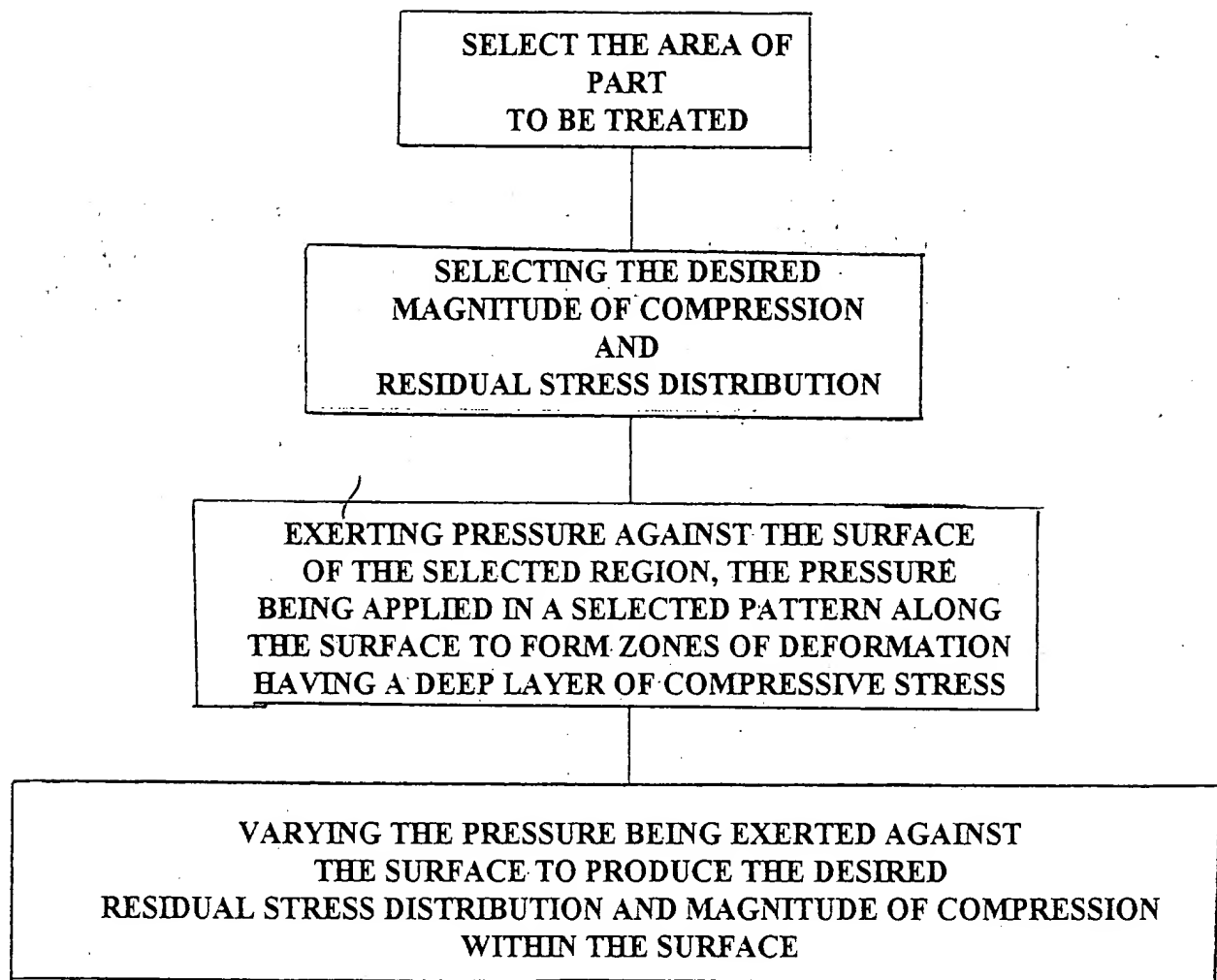


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FIG. 1



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LONGITUDINAL RESIDUAL STRESS DISTRIBUTION

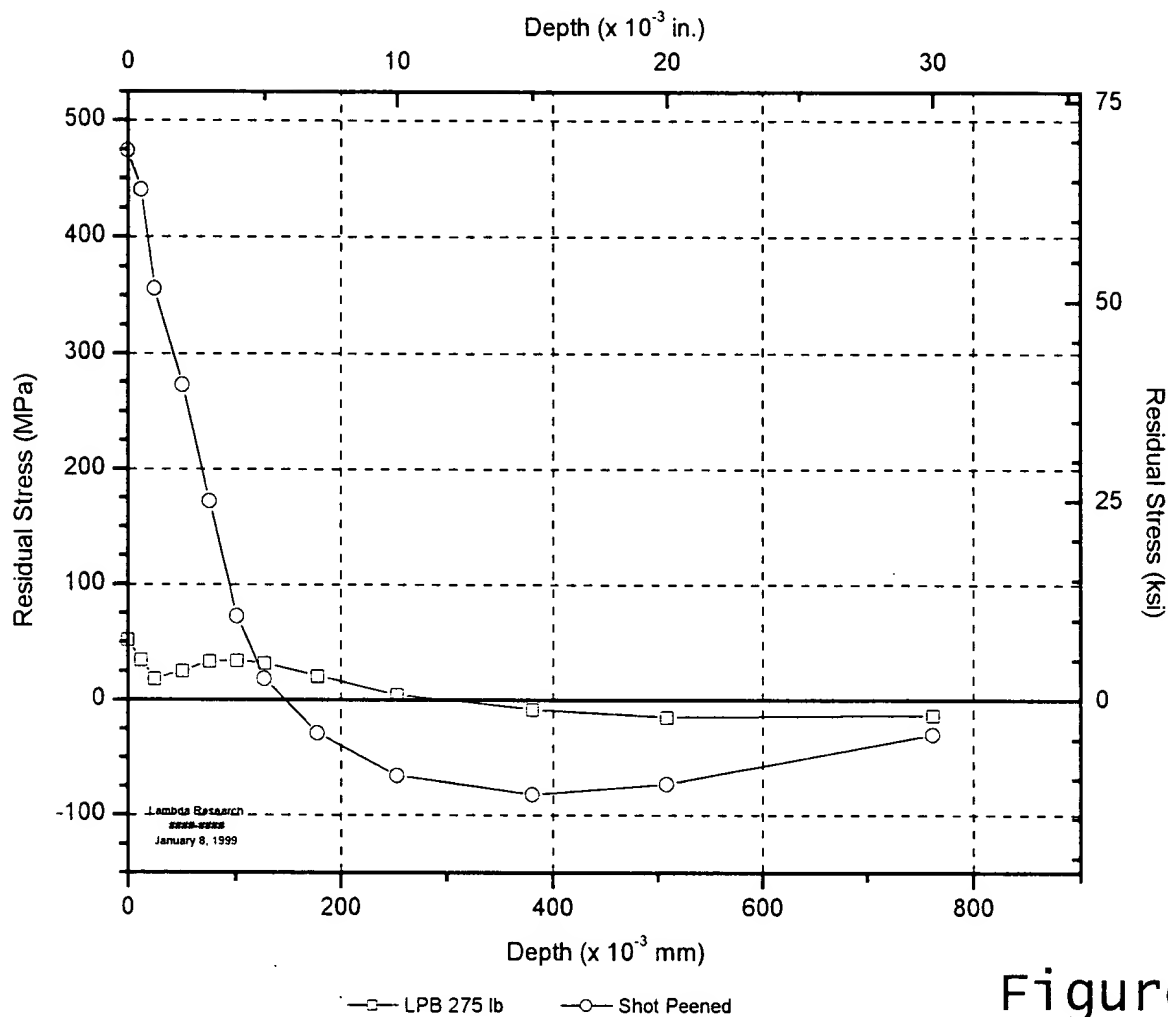


Figure 2

PERCENT COLD WORK AND Y.S. DISTRIBUTION

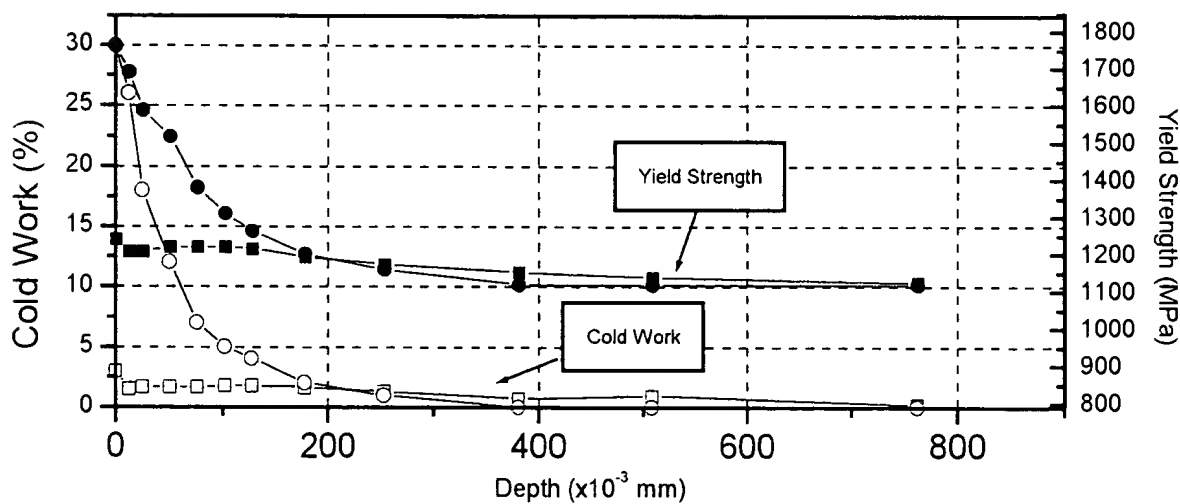
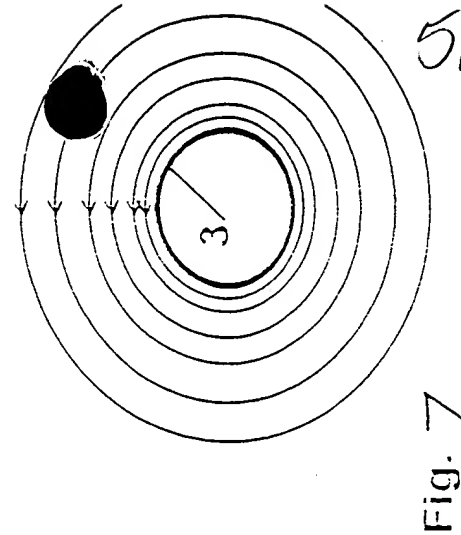
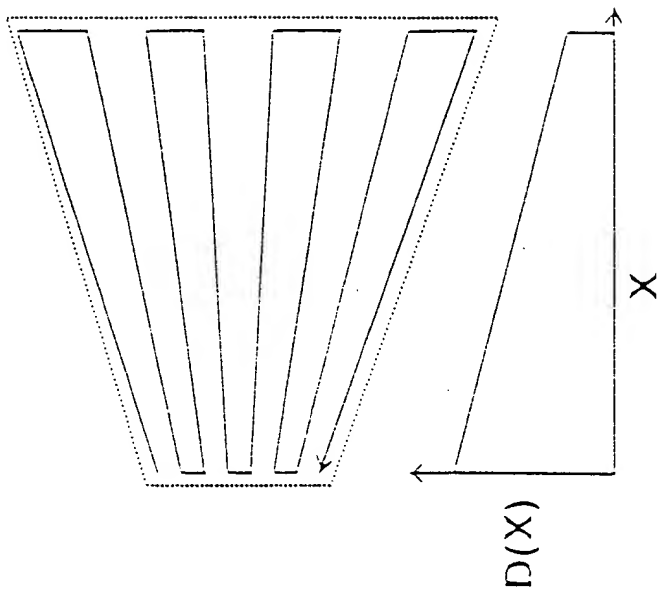
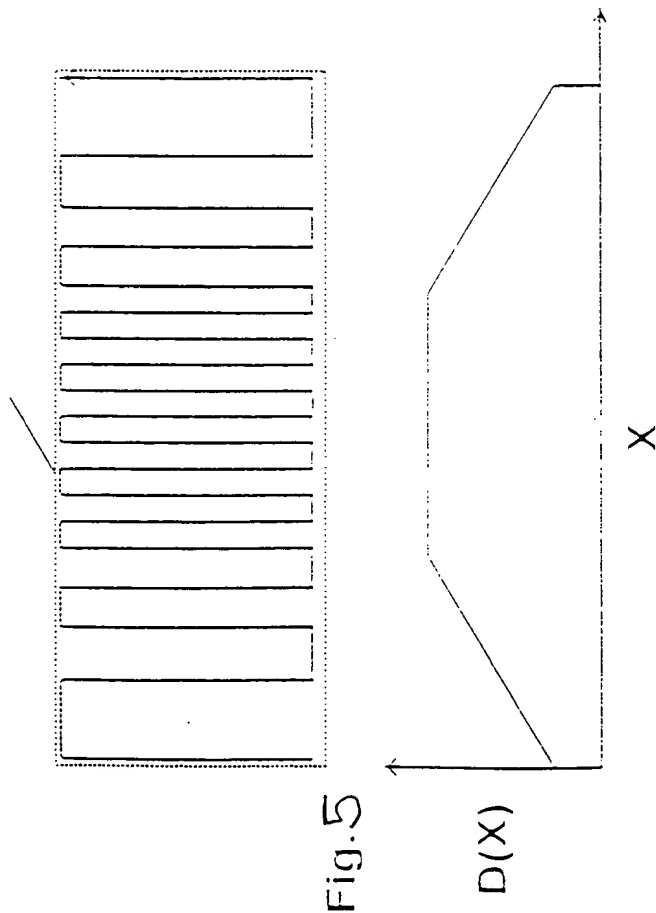
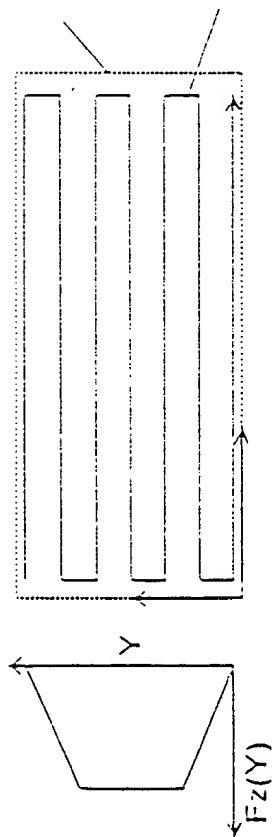
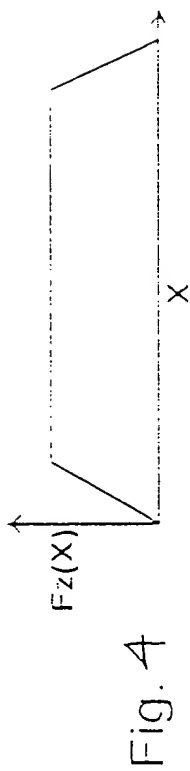


Figure 3



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RESIDUAL STRESS DISTRIBUTION

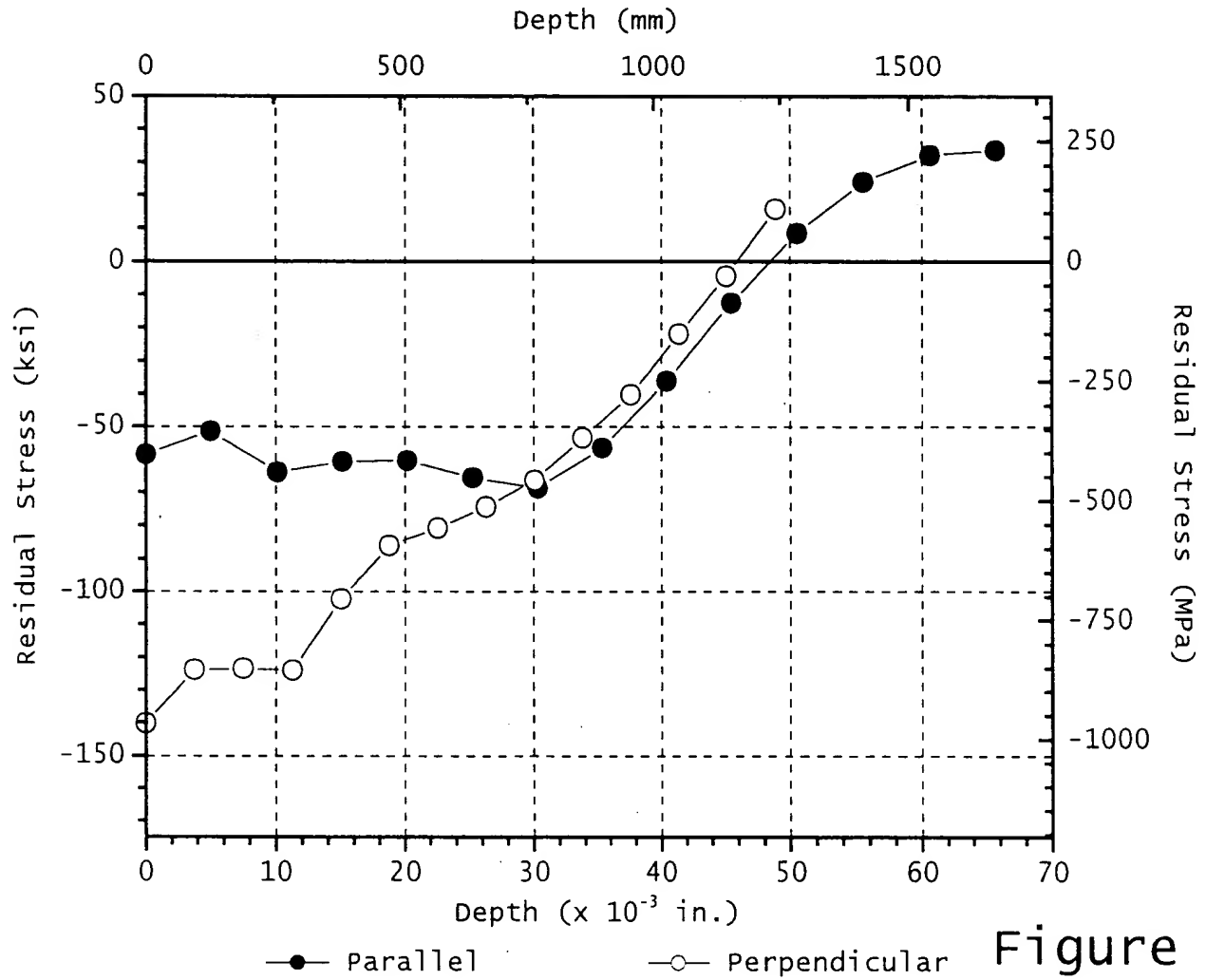
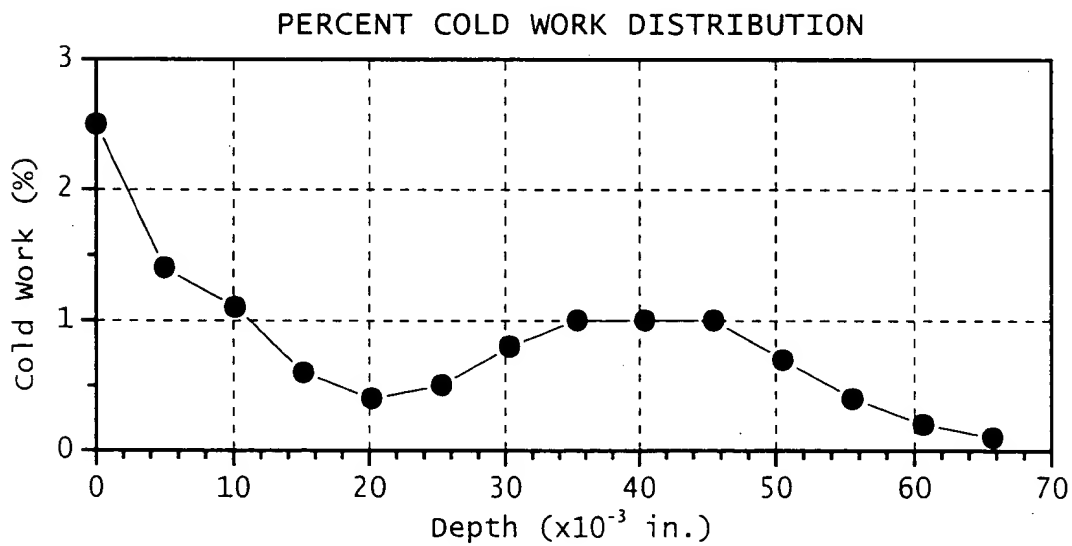


Figure 8

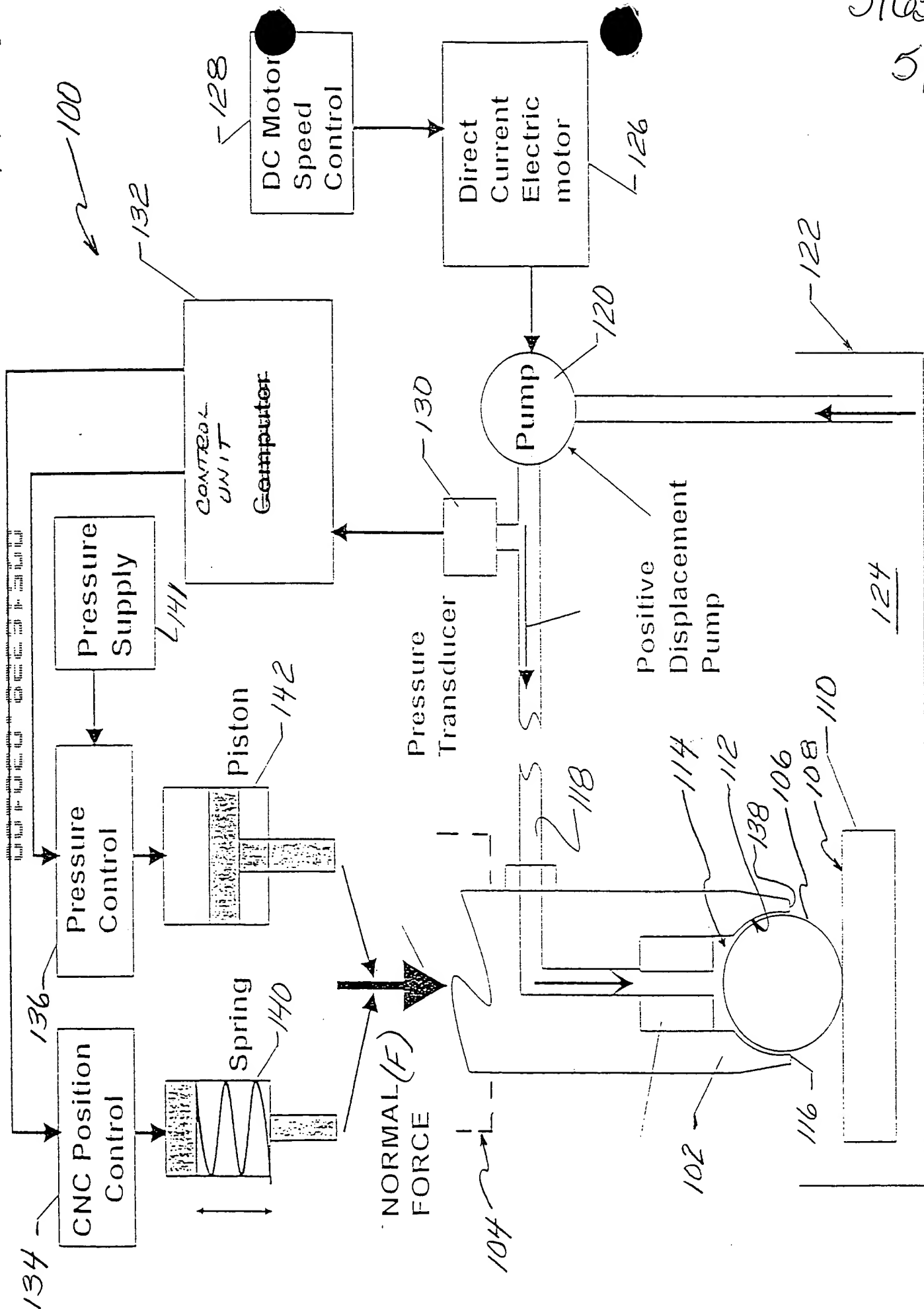


4340 STEEL LPB COUPON

Figure 9

FIG. 10

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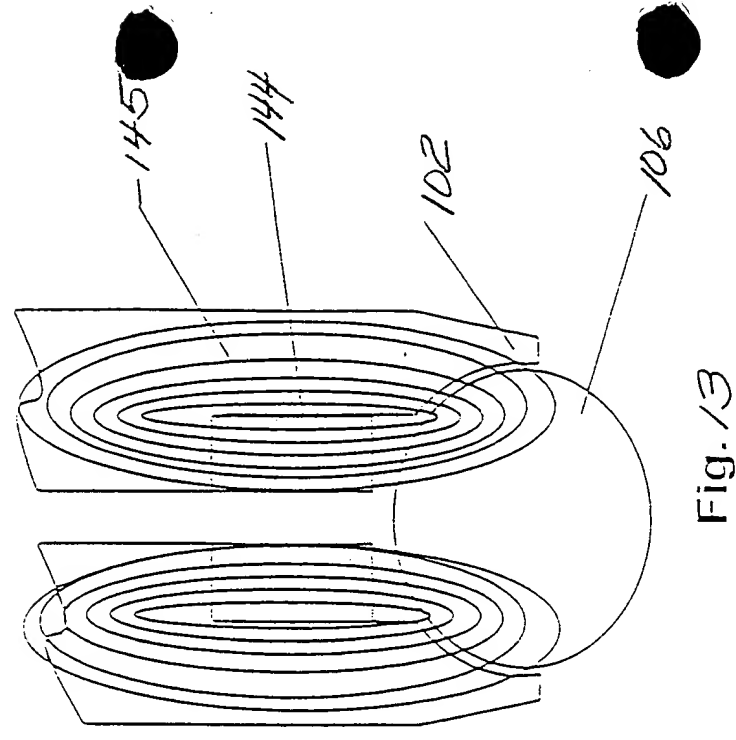
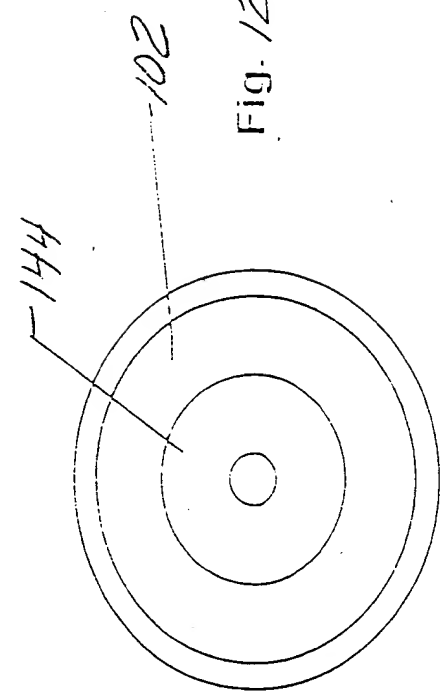
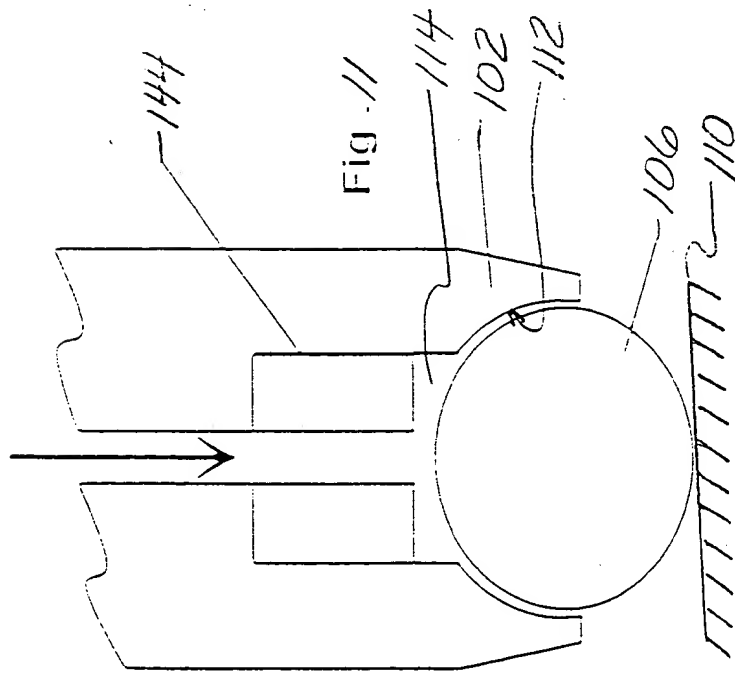


FIG. 14

